

Material Safety Data Sheet

PCB Flux Remover 51621



1. Product and company identification

Product name : Techspray PCB Flux Remover 51621
Supplier : ITW Speciality Materials (Suzhou) Co. Ltd.
Hengqiao Road, Wuijiang Development Zone Wuijiang,
Jiangsu, 215200 China
Emergency phone: +86 25-85477110
Code : 51621-GL 5GL
SDS # : 51621-GL 5GL
Validation date : 11/23/2017.
Print date : 11/23/2017.
Product type : Liquid

2. Hazards identification

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Causes serious eye irritation.
Contains gas under pressure; may explode if heated

Emergency overview

Physical state : Liquid.

Color : Clear. Colorless.

Odor : Characteristic.

Signal word : WARNING!

Hazard statements : CAUSES EYE IRRITATION. MAY CAUSE SKIN IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.

Precautionary measures : Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Do not breathe vapor or mist. Do not eat, drink or smoke when using this product. Avoid contact with eyes, skin and clothing. Use personal protective equipment as required. Wash thoroughly after handling.

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Potential acute health effects

Inhalation : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Ingestion : Harmful if swallowed. May be fatal if swallowed.

Skin : Moderately irritating to the skin.

Eyes : Severely irritating to eyes. Risk of serious damage to eyes.

Potential chronic health effects

2. Hazards identification

- Chronic effects** : Contains material that can cause target organ damage.
- Carcinogenicity** : Contains material which can cause cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.
- Target organs** : Contains material which causes damage to the following organs: the nervous system, eye, lens or cornea.
Contains material which may cause damage to the following organs: blood, kidneys, the reproductive system, liver, spleen, upper respiratory tract, skin, central nervous system (CNS).

Over-exposure signs/symptoms

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Ingestion** : Adverse symptoms may include the following:
nausea or vomiting
central nervous system depression
- Skin** : Adverse symptoms may include the following:
irritation
redness
- Eyes** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Medical conditions aggravated by over-exposure** : Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

See toxicological information (Section 11)

3. Composition/information on ingredients

Name	CAS number	%
Acetone	67-64-1	15 - 25
ethylene glycol monobutyl ether	111-76-2	1 - 5
Limonene	5989-27-5	1 - 5
Isopropyl alcohol	67-63-0	60 - 80

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

4. First aid measures

- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
- Ingestion** : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
- Notes to physician** : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5. Fire-fighting measures

- Flammability of the product** : In a fire or if heated, a pressure increase will occur and the container may burst.

Extinguishing media

- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds
carbonyl halides
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Avoid exposure - obtain special instructions before use. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing gas. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Empty containers retain product residue and can be hazardous.
- Storage** : Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

Ingredient	Exposure limits
Acetone	ACGIH TLV (United States, 4/2014). STEL: 1782 mg/m³ 15 minutes. STEL: 750 ppm 15 minutes. TWA: 1188 mg/m³ 8 hours. TWA: 500 ppm 8 hours. NIOSH REL (United States, 10/2013). TWA: 590 mg/m³ 10 hours. TWA: 250 ppm 10 hours. OSHA PEL (United States, 2/2013). TWA: 2400 mg/m³ 8 hours. TWA: 1000 ppm 8 hours. OSHA PEL 1989 (United States, 3/1989). STEL: 2400 mg/m³ 15 minutes. STEL: 1000 ppm 15 minutes. TWA: 1800 mg/m³ 8 hours. TWA: 750 ppm 8 hours.

8. Exposure controls/personal protection

Isopropyl alcohol

TWA: 1000 ppm 8 hours.
ACGIH TLV (United States, 6/2013).
 STEL: 400 ppm 15 minutes.
 TWA: 200 ppm 8 hours.
NIOSH REL (United States, 4/2013).
 STEL: 1225 mg/m³ 15 minutes.
 STEL: 500 ppm 15 minutes.
 TWA: 980 mg/m³ 10 hours.
 TWA: 400 ppm 10 hours.
OSHA PEL (United States, 2/2013).
 TWA: 980 mg/m³ 8 hours.
 TWA: 400 ppm 8 hours.
OSHA PEL 1989 (United States, 3/1989).
 STEL: 1225 mg/m³ 15 minutes.
 STEL: 500 ppm 15 minutes.
 TWA: 980 mg/m³ 8 hours.
 TWA: 400 ppm 8 hours.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Engineering measures

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Eyes

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

Physical state	: Liquid.
Color	: Clear. Colorless.
Odor	: Characteristic.
Volatility	: 100% (w/w)
Evaporation rate	: >1 ((TCE=1) = 1)
Specific gravity	: 0.79

10. Stability and reactivity

Chemical stability	: The product is stable.
Conditions to avoid	: elevated temperature
Incompatible materials	: Reactive or incompatible with the following materials: alkalis metals Aluminum. zinc
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Isopropyl alcohol	LD50 Dermal LD50 Oral	Rabbit Rat	12800 mg/kg 5000 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Isopropyl alcohol	Eyes - Moderate irritant	Rabbit	-	milligrams 24 hours 100	-
	Eyes - Moderate irritant	Rabbit	-	milligrams 10 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100	-

11. Toxicological information

	Skin - Mild irritant	Rabbit	-	milligrams 500 milligrams	-
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Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP	ACGIH	EPA	NIOSH
Isopropyl alcohol	-	3	-	A4	-	None.

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
Isopropyl alcohol	Acute LC50 1400000 to 1950000 µg/l Marine water	Fish - Gambusia affinis	48 hours
	Acute LC50 1400000 µg/l		96 hours

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not

13. Disposal considerations

puncture or incinerate container.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	-	Consumer commodity ORM-D	ORM-D	-		-
TDG Classification	-	Consumer commodity ORM-D	ORM-D	-		-
Mexico Classification	-	Consumer commodity ORM-D	ORM-D	-		-
ADR/RID Class	UN1950	Liquid, flammable	2	-		Tunnel code (D)
IMDG Class	UN1950	Liquid, flammable	2.1	II		-
IATA-DGR Class	ID8000	Consumer commodity ID8000	9	-		-

PG* : Packing group

15. Regulatory information

HCS Classification : Irritating material
Carcinogen
Target organ effects

U.S. Federal regulations : **TSCA 8(a) CDR Exempt/Partial exemption**: Not determined

United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

15. Regulatory information

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Isopropyl alcohol	7 - 15	Yes.	No.	No.	Yes.	Yes.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Isopropyl alcohol	67-63-0	7 - 15
Supplier notification	Isopropyl alcohol	67-63-0	7 - 15

SARA 313 notifications must not be detached from the MSDS and any copying and redistribution of the MSDS shall include copying and redistribution of the notice attached to copies of the MSDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: ISOPROPYL ALCOHOL

New York : None of the components are listed.

New Jersey : The following components are listed:
ISOPROPYL ALCOHOL; 2-PROPANOL

Pennsylvania : The following components are listed: 2-PROPANOL

Canada inventory : All components are listed or exempted.

International regulations

International lists

- Australia inventory (AICS)**: All components are listed or exempted.
- China inventory (IECSC)**: All components are listed or exempted.
- Japan inventory**: All components are listed or exempted.
- Korea inventory**: All components are listed or exempted.
- Malaysia Inventory (EHS Register)**: Not determined.
- New Zealand Inventory of Chemicals (NZIoC)**: All components are listed or exempted.
- Philippines inventory (PICCS)**: All components are listed or exempted.
- Taiwan inventory (CSNN)**: Not determined.

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

15. Regulatory information

Chemical Weapons Convention List Schedule III Chemicals : Not listed

16. Other information

Label requirements : CAUSES EYE IRRITATION. MAY CAUSE SKIN IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE. CANCER HAZARD - CONTAINS MATERIAL WHICH CAN CAUSE CANCER.

Hazardous Material Information System (U.S.A.) :

Health	1
Flammability	3
Physical hazards	0
PERSONAL PROTECTION	

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.) :



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▣ Indicates information that has changed from previously issued version.

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.